

115 TON 4-POST PRESS EXAMPLE



EXAMPLE #412

Tonnage Capacity: 115

Type: Compression Molding

Industry: Cleaning Products

Special Features: Heated Platens; Multicavity Design, Fixed Stops; Dwell Capability; Skid Mounted Oil Heating System with Expansion Tank; Remote Hydraulic Power System

FEATURES

- Used in flat sheet compression molding in a heat treating process for a major cleaning products manufacturer
- 60" x 110" platens serve as mounting surfaces for the upper and lower heat platens
- 22" stroke Parker Cylinders
- Ram speeds: 76 IPM approach; 76 IPM pressing; 94 IPM return
- Equipped with 5 suspended, floating oil heated platens for a total of 6 cavities
- Skid mounted power system and reservoir (not pictured)
- Industry leading oversized ram guide bushings for superior ram guidance and rigidity
- Up acting press
- Equipped with fixed stops for dimensional tolerance control
- Dwell capability
- Thermostatically controlled electric fan powered oil cooler
- Allen Bradley PLC, programmable control system - Standard
- Panel Mounted LCDs for temperature control

CONTACT US

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