

50 TON ACCU-FLEX C-FRAME PRESS EXAMPLE



EXAMPLE #347

Tonnage Capacity: 50

Type: Blanking, Coining/Forging and Embossing, Knuckle, Draw and Draw with Dwell

Industry: Multi-Purpose

Special Features: Minimizes the use of hydraulic components with tight accuracy tolerances and flexible profiles

FEATURES

- Designed for accuracy and flexibility in any type of application
- Servo control utilizing closed loop inputs from linear and pressure transducers
- Precision ram position (+/- .002") and pressure control (+/- 1-2%)
- 3" x 20" x 30" bed bolster
- 3" x 18" x 25.5" ram bolster
- 12" stroke Parker Cylinder
- 10" minimum shut height
- Ram speeds: 67 IPM approach; 0-30 pressing; 82 IPM return
- System minimizes the use of hydraulic components resulting in a more simplified press with significantly more performance
- 17" extra tall ram guide bushings for superior ram guidance and rigidity
- Can emulate: Blanking, Coining/Forging and Embossing, Knuckle, Draw and Draw with Dwell motion profiles
- Pedestal mounted controls with two hand touch buttons
- Programmable touch screen operator interface with full job storage and recipe handling capabilities
- Report & Trending included for data collection

CONTACT US

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