

24 TON ACCU-FLEX C-FRAME PRESS EXAMPLE



EXAMPLE #316

Tonnage Capacity: 24

Type: Blanking, Coining/Forging and Embossing, Knuckle, Draw and Draw with Dwell; Research & Development or Production

Industry: Multi Purpose

Special Features: Affordable precision control of pressure & position by utilizing a proprietary technology that combines motion and hydraulic controls

FEATURES

- Designed for accuracy and flexibility in any type of application
- Servo control utilizing closed loop inputs from linear and pressure transducers
- Precision ram position (+/- .002") and pressure control (+/- 1-2%)
- 2.5" x 16" x 24" bed bolster
- 2.5" x 12" x 17" ram bolster
- 8" stroke Parker Cylinder
- 6" minimum shut height
- Ram speeds: 120 IPM approach; 0-60 pressing; 120 IPM return
- System minimizes the use of hydraulic components resulting in a more simplified press with significantly more performance
- Oversized ram guide bushings for superior ram guidance and rigidity
- Can emulate: Blanking, Coining/Forging and Embossing, Knuckle, Draw and Draw with Dwell motion profiles
- Bolt on expanded metal guards on the side openings of the press
- Light curtain guards front opening of the press
- Four vibration dampening and leveling pads
- Pedestal mounted controls with two hand touch buttons
- Inch, semi-auto and full-auto cycle controls
- Programmable touch screen operator interface with full job storage and recipe handling capabilities
- Report & Trending included for data collection

CONTACT US

THE BECKWOOD PRESS CO.
889 HORAN DR.
ST. LOUIS, MO 63026
PHONE: (800) 737-0111
E-MAIL: info@beckwoodpress.com
www.beckwoodpress.com



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