

150 TON 4-POST PRESS EXAMPLE



EXAMPLE #312

Tonnage Capacity: 150
Type: Compression Molding
Industry: Bridge Component
Special Features: Heated Platen; Variable Speeds; Dwell Cycle

FEATURES

- Used to form bridge deck supports for a leading bridge components manufacturer.
- To be integrated with 2 ½" x 36" x 48" electric heated platens & isolated from the press substructure with a 7" thick Marinite P insulation board which is mounted to ram platen
- 12" stroke Cylinders
- Ram speeds: 32 IPM approach; 8 IPM pressing; 39 IPM return
- Hydraulic power system
- Oversized ram guide bushings for superior ram guidance and rigidity
- Pressure locking ability during dwell portion of cycle
- Allen Bradley PLC control system
- Safety palm button with feather touch hand lever control

CONTACT US

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