

50 TON 4 POST PRESS EXAMPLE



EXAMPLE #307

Tonnage Capacity: 50

Type: Reactive Injection Molding (RIM)

Industry: Composite

Special Features: 68" Stroke, 18" Bed Height, Adjustable speed control; Low tonnage; Large bed size

FEATURES

- Used to form composite fenders for the automotive industry
- 2" x 78" x 120" bolsters
- 68" stroke Parker Cylinders
- 18" Bed height
- 86" front to rear x 142" left to right footprint, 210" tall
- Ram speeds: 248 IPM approach; 106 IPM pressing; 200 IPM return
- Hydraulic power system
- Industry leading oversized ram guide bushings for superior ram guidance and rigidity
- Automatic ram slide lubrication system
- TEFC (behind the pump) motor mounted oil cooler
- Precision dwell cycle
- Allen Bradley PLC, programmable control system with touch screen and recipe handling - Level 2
- Pedestal mounted controls with dual ergonomic zero force touch buttons with anti-tie down, anti-repeat circuitry

CONTACT US

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