

230 TON 4-POST PRESS EXAMPLE



EXAMPLE #275

Tonnage Capacity: 230

Type: Stamping

Industry: Appliance

Special Features: Operator Interface, Scrap Removal System

FEATURES

- Used in the stamping of metal door panels
- 3" x 48" x 96" ram bolster
- 4" x 48" x 96" bed bolster
- 8" stroke Parker Cylinders
- Ram speeds: 320 IPM approach; 60 IPM pressing; 360 IPM return with independent speed zones
- Hydraulic power system with 120 gallon oil reservoir
- Oversized ram guide bushings for superior ram guidance and rigidity
- Bed bolster equipped with a 24" deep by 65" wide slot for scrap egress
- Press integrated with belt conveyor to remove material through the side of the press
- Automatic ram slide lubrication system
- Thermostatically controlled fan powered oil cooler
- Two hand touch button controls
- Inch, semi-auto and full-auto cycle controls
- Allen Bradley SLC 5/03 PLC with VersaView Interface
- Interface equipped with system diagnostics, press performance, alarm management / information and batch count / production tracking screens

CONTACT US

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