

100 TON 6-POST PRESS EXAMPLE



EXAMPLE #251

Tonnage Capacity: 100

Type: Forming and Punching

Industry: Housing

Special Features: 6-Post Design;
Keyways for Die Alignment; Tie Rod
Construction; Operator Interface

FEATURES

- Used to form, punch and hem shingles by a leading housing manufacturer
- Two (2) sets of 2½" x 116" x 74" bolsters on bed and ram
- 14" stroke Parker Cylinders
- Ram Speeds: 620 IPM approach; 120 IPM pressing; 510 IPM return
- Hydraulic power system with 120 gallon oil reservoir
- Six (6) oversized ram guide bushings for superior ram guidance and rigidity
- Press size is 68" x 250"
- 116" wide keyway on press centerline for die alignment
- Heavy duty tie rod construction
- Reinforced substructure for tight deflection tolerance
- Automatic ram slide lubrication system
- Thermostatically controlled electric fan-powered oil cooler
- Light curtain guards front opening of the press
- Bolt on expanded metal guard rear opening of the press
- Pedestal mounted controls with two hand touch buttons
- Inch, semi-auto and full auto cycle controls
- Allen Bradley SLC 5/03 PLC with Panelview Interface

CONTACT US

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