

150 TON 4-POST PRESS EXAMPLE



EXAMPLE #248

Tonnage Capacity: 150

Type: Forming

Industry: Automotive

FEATURES

- Used to form parts by a leading automotive manufacturer for research and development
- 3" x 48" x 72" bolsters
- 36" stroke Parker cylinders
- Ram speeds: 228 IPM approach; 40 IPM pressing; 228 IPM return
- Hydraulic power system with 40 gallon oil reservoir
- Oversized ram guide bushings for superior ram guidance and rigidity
- Multiple cylinder configuration for even distribution of force
- Bed and ram bolster slots equipped with two (2) front to rear 8,400 pound total capacity roller tracks
- Swing-in safety stop with electronic interlock linked to main controller
- Reinforced bed structure for tight deflection tolerance
- Two hand touch button controls
- Inch and semi-auto cycle controls
- Allen Bradley Micrologix PLC

CONTACT US

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