

# 49 TON 4-POST PRESS EXAMPLE



## EXAMPLE #220

**Tonnage Capacity:** 49  
**Type:** Forming  
**Industry:** Appliance  
**Special Features:** Integrated Automation

## FEATURES

- Used to form wire shelves for major shelving manufacturer
- 3" x 40" x 60" bed bolsters
- 3" x 40" x 58" ram bolsters
- 12" stroke Parker Cylinders
- Ram speeds: 194 IPM approach; 194 IPM pressing; 240 IPM return
- Hydraulic power system with 90 gallon oil reservoir
- Oversized ram guide bushings for superior ram guidance and rigidity
- Automatic ram slide lubrication system
- Thermostatically controlled electric fan powered oil cooler
- Four (4) neoprene/ nylon "bellows" style protective boots are provided for exposed ram slide areas
- Bolt on expanded metal guards on front and rear openings of the press
- Integrated ServoMite Electronic Servo Feeds
- Integrated Presspal Powered Pallet Decoilers
- Integrated EFT Flip Top Powered Straighteners
- Electrical integration including alarm signals and management through operator interface
- Operating power for pallet decoiler and powered straightener
- Servo feed lines controlled via single operator interface with job storage/recipe capability and offer system alarms and intuitive troubleshooting messages for feed system and press
- Inch, semi-auto and full-auto cycle controls

### CONTACT US

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