

150 TON 4-POST PRESS EXAMPLE



EXAMPLE #198

Tonnage Capacity: 150

Type: Pad Forming

Industry: Aerospace

Special Features: All welded steel enclosure with 70 durometer polyurethane pad

FEATURES

- Pad forming press used by a leading aerospace manufacturer for short run, formed and drawn parts
- 2.5" x 38" x 38" bolsters
- 18" stroke Parker Cylinders
- Ram speeds: 75 IPM approach; 15 IPM pressing; 108 IPM return
- Hydraulic power system with 30 gallon oil reservoir
- Oversized ram guide bushings for superior ram guidance and rigidity
- Ram mounted 10" thick x 36" x 36" octagon shaped 70 durometer polyurethane block
- A 1" thick, 70 durometer, replaceable wear cover is bonded to the face, mounted to the ram and housed by a 9" tall, internally reinforced, all welded steel enclosure
- Cavity relief in the top of the polyurethane block to allow for the compression of the material around the bed mounted hard tooling
- Neoprene/ nylon "bellows" style protective boots are provided for exposed ram slide areas
- Two hand touch button controls
- Inch, semi-auto and full-auto cycle controls

CONTACT US

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