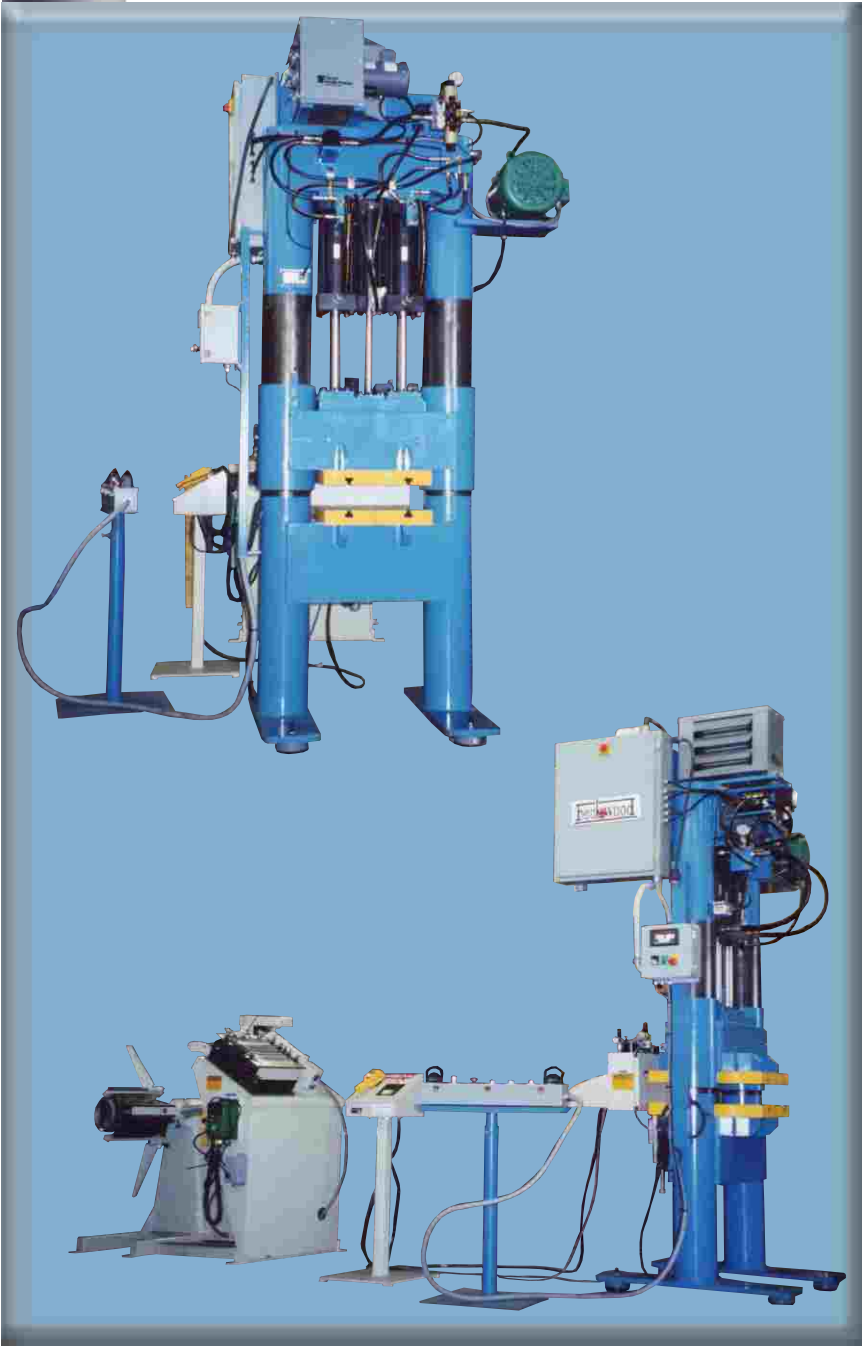


58 TON 2-POST PRESS EXAMPLE



EXAMPLE #169

Tonnage Capacity: 58

Type: Forming

Industry: Appliance

Special Features: Integrated Automation

FEATURES

- Used to manufacture a wide variety of formed parts for a plumbing, heating and air conditioning company
- 2" x 24" x 18" bolsters
- 12" stroke Parker Cylinders
- Ram Speeds: 220 IPM approach; 36 IPM pressing; 210 IPM retract speeds
- Hydraulic power system with 40 gallon oil reservoir
- Oversized ram guide bushings with superior ram guidance and rigidity
- Terminals provided on the main control panel terminal strip for the connection of safety devices
- 4 Vibro Dynamic vibration dampening leveling pads
- Equipped with payout reel, coil straightener, loop sensor and servo feed integration
- Feed bracket will allow for pass line height adjustment of 5" to 8"
- Thermostatically controlled electric fan powered oil cooler
- PLC receives inputs from pressure and linear transducers and the servo feed system
- Auto start cycle, auto cycle interrupt and auto cycle abort buttons
- Pedestal mounted controls with two hand touch buttons
- Inch, semi-auto and full-auto cycle controls
- PLC control system with LED interface

CONTACT US

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