

250 TON 4-POST PRESS EXAMPLE



EXAMPLE #163

Tonnage Capacity: 250

Type: Blanking and punching

Industry: Automotive

FEATURES

- Used to blank and punch small engine parts for a metal and component assembly manufacturer
- 4" x 36" x 72" bolsters
- 22" stroke Parker Cylinders
- Ram speeds: 315 IPM approach; 53 IPM pressing; 365 IPM return
- Hydraulic power system with 200 gallon oil reservoir
- Oversized ram guide bushings for superior ram guidance and rigidity
- Automatic ram slide lubrication system
- Hydraulic circuit is specifically designed for short cycling of the press
- Neoprene/ nylon "bellows" style protective boots are provided for exposed ram slide areas
- Inch and auto cycle controls
- PLC control

CONTACT US

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