

1000 TON 6-POST PRESS EXAMPLE



EXAMPLE #162

Tonnage Capacity: 1000

Type: Forming

Industry: Investment

Castings, Aerospace

Special Features: 6-Post

FEATURES

- Used to reshape heat treated aluminum investment castings
- 6" x 48" x 18" bolsters
- 24" stroke Parker Cylinders
- Ram speeds: 63 IPM approach; 10 IPM pressing; 54 IPM return
- Hydraulic power system with 160 gallon oil reservoir
- Oversized ram guide bushings for superior ram guidance and rigidity
- Timed dwell under pressure cycle
- Precise pressure settings
- Air/ oil hydraulic fluid cooling system for continuous cycle/ multiple shift applications
- Bed shuttle
- 6 ram slides rigidly guided by guide bushings for added durability and accuracy
- Two hand touch button controls

CONTACT US

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