

# 115 TON 4-POST PRESS EXAMPLE



## EXAMPLE #148

**Tonnage Capacity:** 115

**Type:** Drawing

**Industry:** Painting

**Special Features:** Adjustable Bed Cushion to 4 different position or pressures; Operator Interface

## FEATURES

- Used in the drawing of paint trays
- 5" x 30" x 38" bed bolster
- 2½" x 30" x 38" ram bolster
- 11" stroke Parker Cylinders
- Ram speeds: 550 IPM approach; 128 IPM pressing; 530 IPM return
- Hydraulic power system with 200 gallon oil reservoir
- Oversized ram guide bushings for superior ram guidance and rigidity
- 18" x 18" 6-25 ton capacity bed cushion with a 4" stroke
- Automatic ram slide lubrication system
- Four (4) Neoprene/ nylon "bellows" style protective boots are provided for exposed ram slide areas
- Bed cushion position is programmable by position during the draw (up to 4 different positions/ pressures)
- Pedestal mounted controls with two hand touch buttons
- Allen Bradley SLC 5/03 PLC with AB - PV 550 Operator Interface

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