

600 TON 4-POST PRESS EXAMPLE



EXAMPLE #130

Tonnage Capacity: 600

Type: Draw

Industry: Aerospace

Special Features: Bed Cushion

FEATURES

- Used to deep draw heated titanium parts for a leading aerospace component manufacturer
- 5" x 60" x 60" ram bolster
- 12" x 60" x 60" bed bolster
- 24" stroke Parker Cylinders
- Ram speeds: 87 IPM approach; 10-17 IPM pressing; 67 IPM return
- Hydraulic power system with 150 gallon oil reservoir
- Oversized ram guide bushings for superior ram guidance and rigidity
- 100 ton bed cushion with 3 independent programmable depth stations
- Press bed lighting
- Wardcraft QDC "Teelift" die lift system
- Pedestal mounted controls with two hand touch buttons
- PLC Direct control system

CONTACT US

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