

150 TON 4-POST PRESS EXAMPLE



EXAMPLE #106

Tonnage Capacity: 150

Type: Forming

Industry: Food Service

Special Features: Operator Interface

FEATURES

- Used to manufacture kitchenware products for the Food Service Industry
- 3½" x 32" x 38" bolsters
- 16" stroke Parker Cylinders
- Ram speeds: 223 IPM approach; 38 IPM pressing; 264 IPM return
- Hydraulic power system with 80 gallon oil reservoir
- Oversized ram guide bushings for superior ram guidance and rigidity
- Selectable return on position or pressure
- Automatic ram slide lubrication system
- Thermostatically controlled electric fan powered oil cooler
- Neoprene/ nylon "bellows" style protective boots are provided for exposed ram slide areas
- Bolt on expanded metal guards on side and rear openings of the press
- Light curtain guards front opening of the press
- Inch, manual and auto cycle controls
- Allen Bradley SLC 5/03 PLC control system with operator interface

CONTACT US

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