

100 TON 4-POST PRESS EXAMPLE



EXAMPLE #104

Tonnage Capacity: 100

Type: Trimming

Industry: Appliance

Special Features: Ram bolster designed with 90° cut away to accommodate height of part

FEATURES

- Used to trim perimeter of drawn sink bowl for leading appliance manufacturer
- 2" x 35" x 60" bed bolster
- 2" x 35" x 60" ram bolster with 90° cut away to accommodate height of inserted bowl
- 8" stroke Parker Cylinders
- Ram speeds: 40 IPM approach; 10 IPM pressing; 43 IPM return
- Regenerative hydraulic speed up system to increase ram speed to 137 IPM approach, 20 IPM pressing and 148 IPM return
- Hydraulic power system with 30 gallon oil reservoir
- Oversized ram guide bushings for superior ram guidance and rigidity
- Custom tooling integrated with cut away for easy removal
- Bolt on expanded metal guards on each side opening of the press
- Light curtain guards front opening of the press
- Pedestal mounted controls with two hand touch buttons

CONTACT US

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