

30 TON ACCU-FLEX C-FRAME PRESS EXAMPLE



EXAMPLE #416

Tonnage Capacity: 30

Type: Blanking, Coining/Forging and Embossing, Knuckle, Draw and Draw with Dwell

Industry: Multi-Purpose

Special Features: Minimizes the use of hydraulic components with tight accuracy tolerances and flexible profiles

FEATURES

- Designed for accuracy and flexibility in any type of application
- Servo control utilizing closed loop inputs from intrinsically safe linear and pressure transducers
- Precision ram position (+/- .002") and pressure control (+/- 3%)
- 20" x 30" bed bolster
- 12" stroke Parker Cylinder
- Ram speeds: 40 IPM approach; 0-20 pressing; 60 IPM return
- Remote power system
- Thermostatically controlled fan powered cooling system
- System minimizes the use of hydraulic components resulting in a more simplified press with significantly more performance
- Industry leading oversized ram guide bushings for superior ram guidance and rigidity
- Can emulate: Blanking, Coining/Forging and Embossing, Knuckle, Draw and Draw with Dwell motion profiles
- Dual ergonomic zero force touch buttons are provided with anti-tie down, anti-repeat circuitry
- Report & Trending included for data collection
- Allen Bradley PLC, programmable control system with touch screen and recipe handling - Level 2

CONTACT US

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